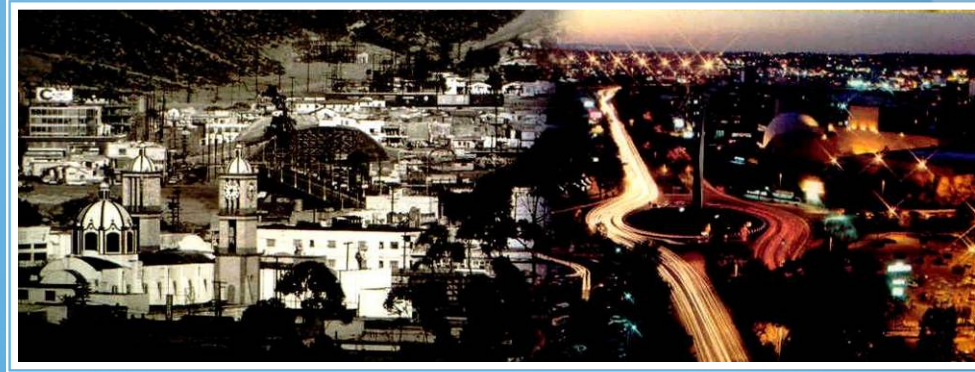
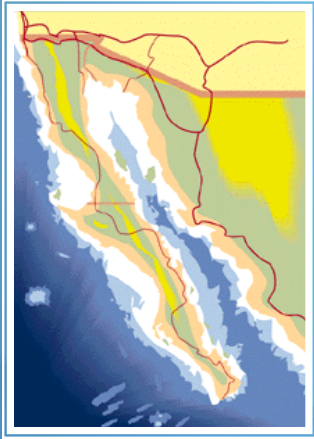




CARL ZEISS VISION

July 5 1985 OSM, begins operations in Tijuana, México



1985

Human Resources
37 Employee's

Starting with the line number 10 and
an average of 5,500 daily lenses
in three product's:

Single Vision, 68 mm.

Bifocals 25/68 mm.

Bifocals 25/76 mm.

In November 1985 production had
increased to an average of 7,400.

April 22, 1986 line 11 is open
in the evening shift.

Line 12 in the morning shift began
production on November 26, 1986.



With One Building



1986

1986



The first molding machine is installed and produces the first package on July 8th.

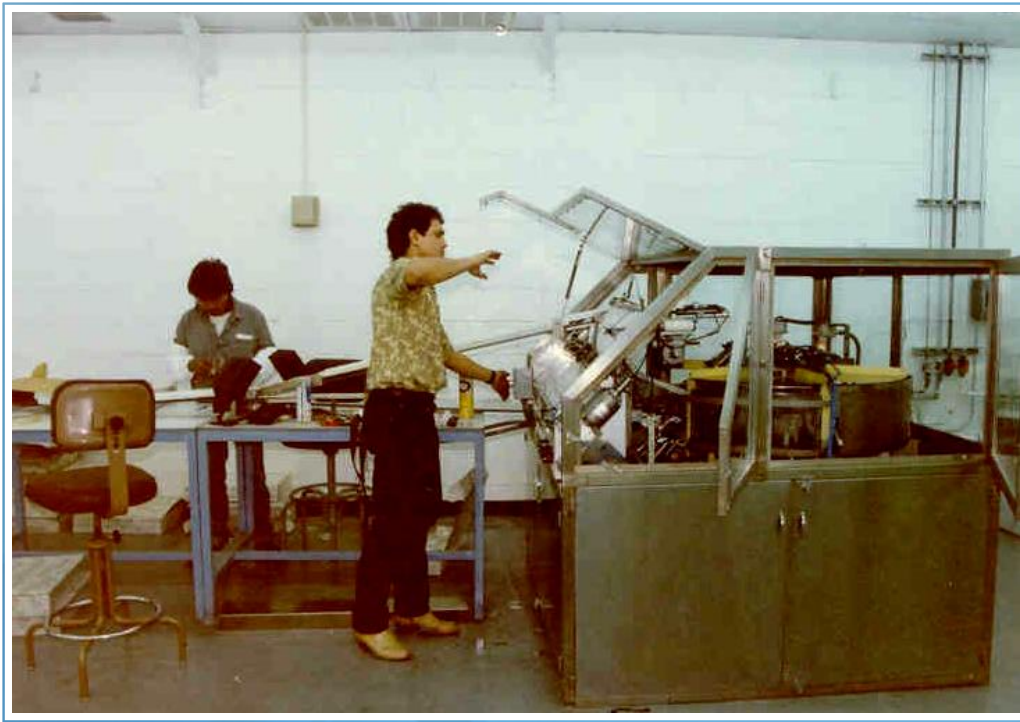
The capacity in installation's is duplicate.

1987



172,000 Sq. Ft. is the total surface of land
108,000 Sq. Ft. surface built for offices and
production areas.

1988



In this year we already had three buildings with 4 lines of SF (10, 11, 12, 15), and two Stock Lens (20 and 22).

The development of OSM increases by 50% in relation of the previous year.

As of this moment and in the following years, the continuous growth of SOLA, coming to produce 100 thousand daily lenses. For which it initiates the construction of building II and in this way to assure the development of new products.

February 1994

The new building OSMII is inaugurated, in which they will develop new products, leading to a new concept: The Business Units.



Genesis Project takes place.

484,000 Sq. Ft. of total land surface.
248,000 Sq. Ft. surface built for offices and production areas.

PLANT II



POLICARBONATOS

With an area of production 73,000 Sq. Ft.



CR39

With an area of production 47,400 Sq. Ft.

February: line 50

March: line 51

With enough space
it allows the
administration of
SOLA
to continue with
greater capacity in
installations.

It initiates the
development of new
products,
as Polycarbonatos
& Spectralite,
besides SOLA
incorporates the
plastic lenses
production areas
from A.O.



SPECTRALITE

With an area of production of 20,000 Sq. Ft.



DISTRIBUTION WAREHOUSE

62,200 Sq. Ft.

1996

American Optical integrates to SOLA México as LENS MEX
Continuing with the manufacture of glass lenses exclusively.

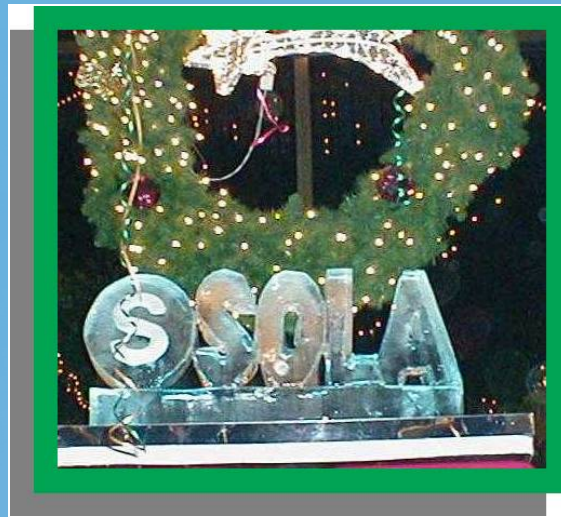


January 1996, already had a
production capacity of 73
products.



EMPLOYEES

The growth of the plant permits in the same proportion to contribute to the growth of the labor, since of 37 employees that initiated the operations of OSM in 1985. In the year 2005, 2300 employees worked in its three manufacturing buildings. OSM recognizes the importance of the human factor, providing them a pleasant job environment and permitting the development of the same.



SIZE OF THE MANUFACTURING BUILDINGS

BUILDING I OTAY

Total Surface : 175,000 Sq. Ft.

Built Surface : 108,000 Sq. Ft.



BUILDING II INSURGENTES

Total Surface : 484,000 Sq Ft.

Built Surface : 248,000 Sq. Ft.



BUILDING III OTAY

Total Surface :

Surface Built :



OSM TECHNOLOGY DEVELOPMENT

The development of technology carried out by different areas placed OSM in a first class business level.



CR39

The process of lens manufacture is carried out in 22 hours approximately.



SPECTRALITE

The process of lens manufacture is carried out in 45 minutes approximately



POLICARBONATOS

The process of lens manufacture is around 7 minutes approximately



SOLA Optical Mexico, became the leader in lens Manufacturing within SOLA INTERNATIONAL.

Some of its process in CR39:

With 21 Lines make 14140 Skus

With 5330 Molds, 600 Part number of Gaskets

In Spetralite with 3 lines, 897 Molds Make 1291 Sku

In Poly with 1247- Molds make 2441 Sku, 16 SMOD



September 2005



Marks the 20th anniversary of the company.

2005

American Optical and SOLA Optical Mexico
both merged with Carl Zeiss Vision

With this Carl Zeiss Vision Manufactura de México was born.



CARL ZEISS VISION



SOLA



2008

MXRx Laboratory, adheres to
Carl Zeiss Vision Manufactura de México



ANIVERSARIO



CARL ZEISS VISION

In our present time we are honored to celebrate
our company's 25th Anniversary.